## **GE Criticality Diagram**





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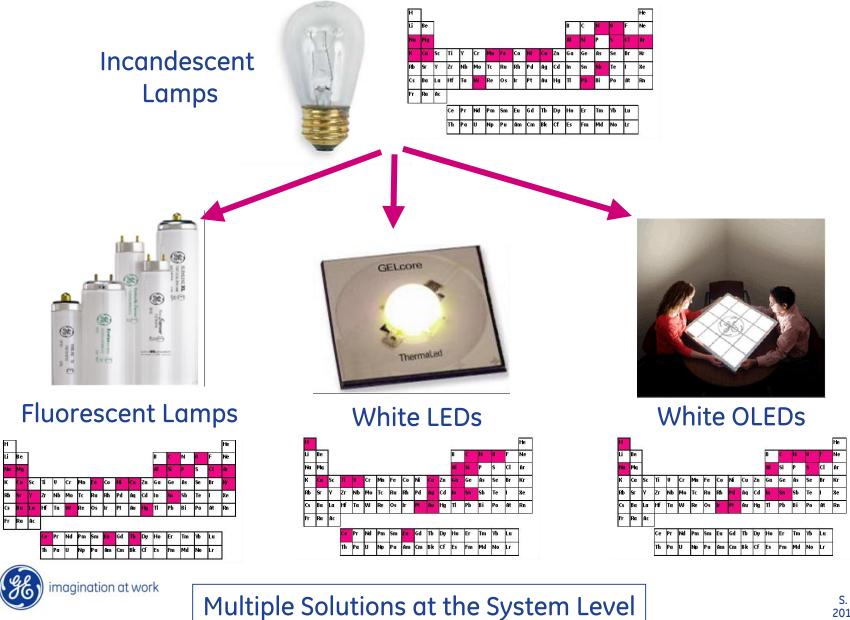
## Solutions: Broad Approaches with Flexibility

	Engineering/R&D	Manufacturing	Sourcing
<ul> <li>Short term</li> <li>Broaden resource base</li> <li>Consolidate material usage</li> </ul>		Volume material buys	
	•Use of re-processed (recycled & scrap) material		<ul><li>Diversification</li><li>Hedging</li></ul>
<ul> <li>Medium Term</li> <li>Recycle manufacturing waste</li> <li>Design for recyclability</li> <li>Optimize material usage</li> </ul>	<ul> <li>Reclamation/recycling processes</li> <li>Manufacturing processes that minimize use of at- risk <i>intermediate</i> materials</li> <li>Design products for ease of recycling and repair</li> </ul>	<ul> <li>Near-net shape manufacturing processes</li> <li>Sort &amp; categorize manufacturing scrap to maximize recycle</li> </ul>	<ul> <li>Global sourcing</li> <li>Strategic inventory reserves</li> </ul>
Long Term • Redesign materials	• Develop material substitutions		1

Multiple Solutions at the Product Level



## **Solutions: Technology Flexibility**



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