GE Criticality Diagram





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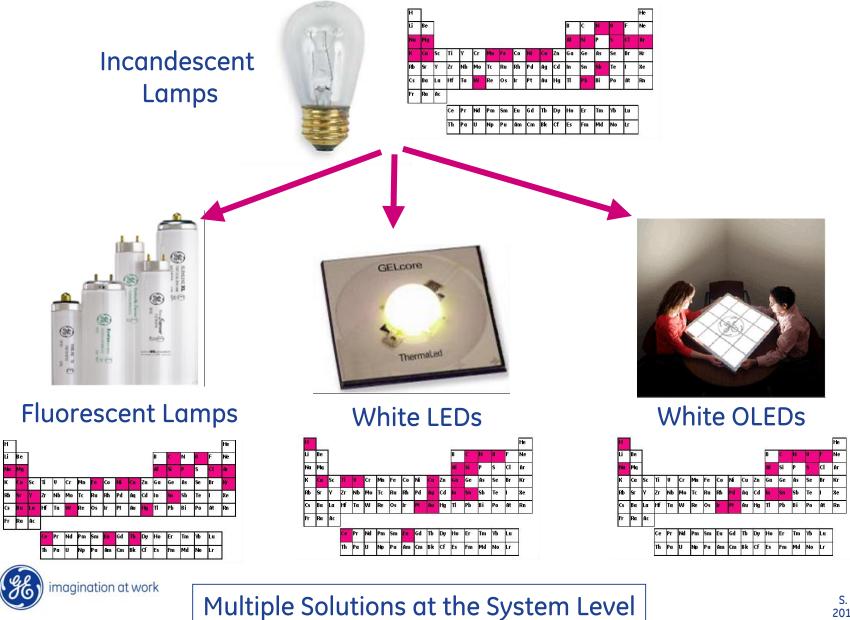
Solutions: Broad Approaches with Flexibility

| | Engineering/R&D | Manufacturing | Sourcing |
|---|--|---|---|
| Short term Broaden resource base Consolidate material usage | | Volume material buys | |
| | •Use of re-processed (recycled & scrap) material | | DiversificationHedging |
| Medium Term Recycle manufacturing waste Design for recyclability Optimize material usage | Reclamation/recycling processes Manufacturing processes that minimize use of at- risk <i>intermediate</i> materials Design products for ease of recycling and repair | Near-net shape manufacturing processes Sort & categorize manufacturing scrap to maximize recycle | Global sourcing Strategic inventory reserves |
| Long Term • Redesign materials | • Develop material substitutions | | 1 |

Multiple Solutions at the Product Level



Solutions: Technology Flexibility



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3/3