GE Criticality Diagram





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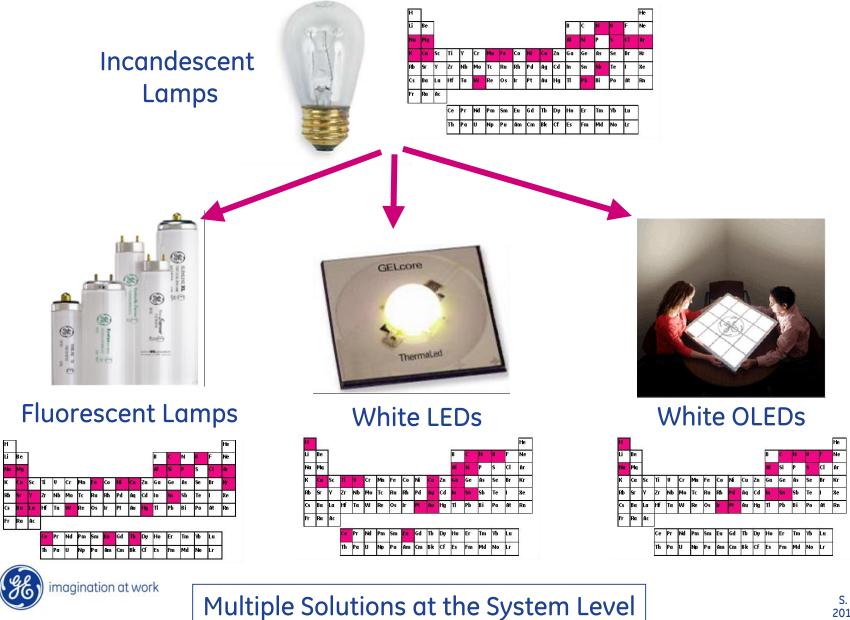
Solutions: Broad Approaches with Flexibility

	Engineering/R&D	Manufacturing	Sourcing
 Short term Broaden resource base Consolidate material usage 		Volume material buys	
	•Use of re-processed (recycled & scrap) material		DiversificationHedging
 Medium Term Recycle manufacturing waste Design for recyclability Optimize material usage 	 Reclamation/recycling processes Manufacturing processes that minimize use of at- risk <i>intermediate</i> materials Design products for ease of recycling and repair 	 Near-net shape manufacturing processes Sort & categorize manufacturing scrap to maximize recycle 	 Global sourcing Strategic inventory reserves
Long Term • Redesign materials	• Develop material substitutions		1

Multiple Solutions at the Product Level



Solutions: Technology Flexibility



S. Duclos 2010-3-17

3/3